

(19)



Europäisches Patentamt  
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(11) Publication number:

**0 377 289 A3**

(12)

**EUROPEAN PATENT APPLICATION**

(21) Application number: 89312943.7

(51) Int. Cl.<sup>5</sup>: G09F 3/02, B31D 1/02,  
C08L 23/10

(22) Date of filing: 12.12.89

(30) Priority: 05.01.89 US 292087

(43) Date of publication of application:  
11.07.90 Bulletin 90/28(84) Designated Contracting States:  
DE ES FR GB IT NL SE(96) Date of deferred publication of the search report:  
26.02.92 Bulletin 92/09

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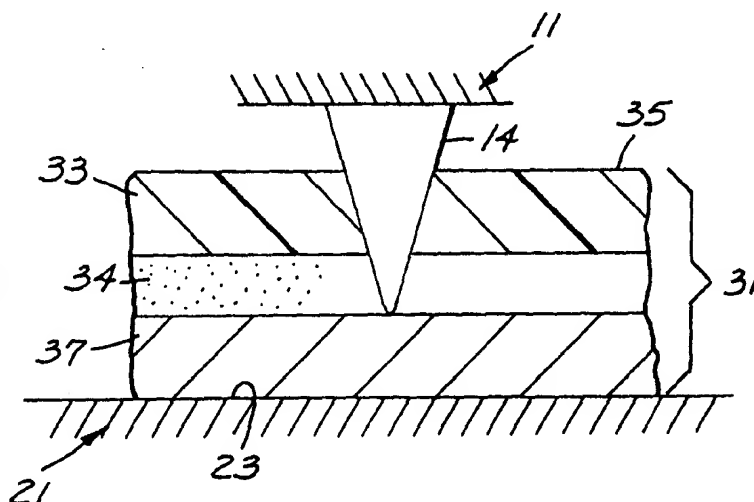
(54) Control-depth die-cuttable pressure-sensitive labels.

(57) A cast extruded film suitable for controlled-  
depth die-cuttable label face-stock comprising:

- a) from about 70 parts to about 30 parts of a  
polypropylene homopolymer or a blend of poly-  
propylene and at least one other olefinic polymer,  
and  
b) correspondingly, from about 30 parts to 70

parts of an inorganic filler,  
wherein said polypropylene film is controlled depth  
die- cuttable with a bearer force of not more than  
about 120 kilograms, and has tensile and elongation  
at break values of not more than 20,000 kilopascals  
and 750% respectively.

Fig. 3



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# EUROPEAN SEARCH REPORT

Application Number

EP 89 31 2943

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
D,A	WO-A-8 604 547 (AVERY INTERNATIONAL CORPORATION) * page 4, paragraph 3 - page 5, paragraph 1; claims *** page 5, paragraph 4 *** page 15, paragraph 2 ** - - -	1-6,9,10	G 09 F 3/02 B 31 D 1/02 C 08 L 23/10
A	DA-T- (01)Derwent Publications Ltd., London, GB; &JP-A-62265379 (TOYO SODA MFG KK) 18 Nov. 1987 * whole abstract* - - -	1	
A	FR-A-2 484 115 (SERRE ROBERT) * page 2, line 5 - line 13; claims ** - - - - -	1-3,6	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			C 08 K C 08 J G 09 F C 08 L
The present search report has been drawn up for all claims			
Place of search		Date of completion of search	Examiner
The Hague		18 December 91	PAMIES OLLE S.
<div>CATEGORY OF CITED DOCUMENTS</div> <div><div>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention</div><div>E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- &amp; : member of the same patent family, corresponding document</div></div>			